

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph beginning on Page 16, Line 20, with the following new paragraph:

In step 216, the composite vehicle wheel hub 10, 80 and 130 of the present invention is removed from the mold. Next, in step ~~208~~ 218, selected surfaces of the composite vehicle wheel hub 10, 80 and 130 are machined or otherwise finished to produce a finished composite vehicle wheel hub, indicated generally at 250 in Fig. 8. Typical finish machining operations include forming a plurality of circumferentially spaced wheel stud receiving holes 252 in a flange 266 of the composite vehicle wheel hub 250; forming a bearing seat; forming a bearing bore; and in the case of a 4x4 embodiment, forming internal splines 268. Also, in the case of the inner wheel hub portion 84 and 134, the center flange 112 and 164 is removed.